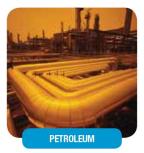
# NOVAWAVE

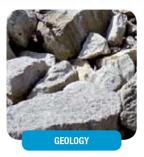
### A new category of Automated Microwave Digestion



www.scpscience.com/novawave











*NOVAWAVE*, a microwave digestion tunnel, delivers a dramatic improvement in sample throughput and speed of digestion plus a major reduction in labor and human intervention compared to any other digestion system.

### **Features**

*NOVAWAVE* is a new, fully automated, sample digestion tunnel employing 12 dynamically created microwave minicavities to simultaneously process 12 samples in Quartz or Fluoropolymer vessels. *NOVAWAVE* is available in two models:

Model SA: A Stand Alone *NOVAWAVE* Microwave Tunnel Digestion System with all available software and operational parameters including the flexibility of unique, individual method assignments for each sample in a 12 sample rack. For labs with limited samples, the Model SA is the instrument of choice. Speed and flexibility are built-in with the capability of running a rack of samples with individual sample temperature programs. Simultaneously, digest water and soil samples in the same rack with an optimized digestion program employed for each sample. Model SA can be upgraded at any time to a full Model FA through the acquisition of the Transporter and additional racks, vessels and Fluoropolymer caps.

Model FA: A Fully Automated *NOVA WAVE* Microwave Tunnel Digestion System with all the software and operational parameters employed in the Model SA; plus the Transporter, Auto-Cooling and Auto-Venting Stations to complete the automation. The Model FA provides unattended, automatic processing of up to 14 racks totalling 168 samples. Racks can be left on the Transporter after processing, as in an after-hours run, or removed immediately for sample analysis once the rack leaves the Auto-Venting Station.

Laboratories with a large number of samples can enjoy the same method flexibility as the Model SA throughout the entire 14 racks of 168 samples. Sample vessels are placed in racks which are moved under software control into the microwave tunnel. Dynamically, 12 microwave minicavities are formed and energy is delivered to each minicavity according to the digestion method selected. On exiting the tunnel, the rack proceeds to the Cooling Station and a second rack enters the tunnel to begin its digestion sequence. Once digestions in the second rack are completed, it moves to the Cooling Station with the first rack moving to the Auto-Venting Station. Here, vessels are safely vented automatically when they reach a pre-assigned temperature pre-set in the method.



- Digest 12 samples simultaneously in 10 minutes or less
- Digest, cool and vent 168 samples completely automatically - no human intervention
- Control temperature of each sample independently
- Use a new or stored method for each sample
- Process up to twice as many samples per day compared to conventional microwave digestion systems
- Independent and unique sample digestion tunnel, auto-cooling and auto-venting stations



#### **THROUGHPUT**

High sample throughput with the *NOVAWAVE* FA is achieved through unique design and full automation. Racks can be prepared with 12 vessels of weighed samples in less than a minute through conveniences and automation built into the rack design. Post digestion, samples are cooled and vented external to the tunnel maximizing the time the tunnel is available for additional samples. Samples are simultaneously digested, cooled, and vented automatically as others are being analyzed providing a continuous, uninterrupted production from sample weighing to analysis. Using calibrated vessels, a sample stays with its tube from weighing until analysis eliminating sample transfer time and potential sample I.D. errors.

Assuming a I minute weighing time, a 10 minute digestion time, a I minute normalization time, and a 1.5 minute analysis time, 276 samples can be processed from weighing, through the *NOVAWAVE*, and analyzed by ICP- AES or MS in an 8 hour shift. In addition, 168 samples can be loaded at the end of the day, digested over night, ready for further processing in the morning.

#### **OPERATION, CONTROL** and FEEDBACK

The NOVAWAVE Digestion System is operated through the intuitive and informative touch screen interface. Operating parameters and method selection are programmed through simple, single touch entries and dropdown menus.

Security, data and method integrity are achieved through password protected, multi-level access which allows for different permissions for operators, administrators, and service personnel.



The operation starts when a rack of 12 samples enters the tunnel and is identified by the rack reader. This information is transferred automatically to the controller which then assigns the appropriate digestion method to each sample or rack as requested in the program. Power is directed to each sample through individual sample minicavities in response to the pre-set temperature profile programmed in the method. Each sample temperature is monitored by its respective IR sensor providing feedback to the controller which instructs each minicavity solid state, power supply module to direct more or less energy as required. Microwave power is continuously variable providing seamless, precise temperature control to each sample independently. A dynamic, visual display of all 12 sample temperatures is provided.

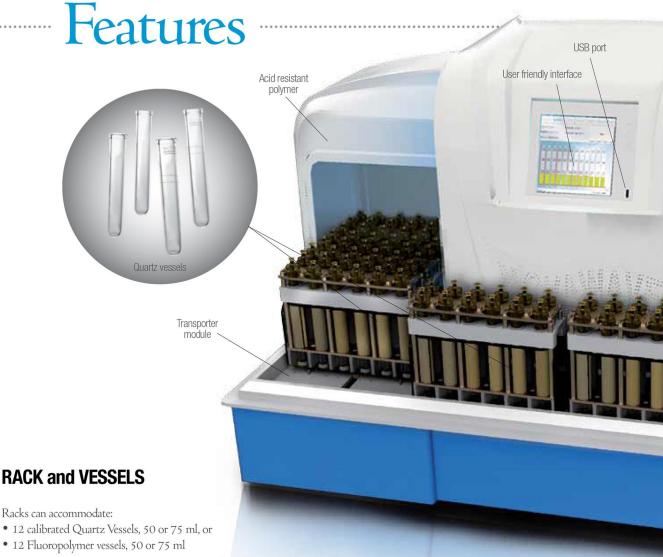
#### **METHODS**

The most popular EPA and DIN Methods are preinstalled in the NOVAWAVE software package. Operators can edit, copy and add new methods through the user friendly, color touch screen. Methods can be created, changed or modified while samples are in the digestion process adding to process efficiency and improving sample throughput.

Different types of samples may require different methods. To provide maximum flexibility in optimizing methods, multiple "Time to Temperature" and "Time at Temperature" plus "Direct to Temperature" profiles can be

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included in each method. Methods can be assigned in 3 ways: CYCLE: All samples in a run of up to 14 racks can be assigned the same method RACK: All samples in an individual rack can be assigned the same method SAMPLE: Each individual sample in a rack can be assigned a different method The software provides automated method switching from rack to rack, or sample to sample using an unlimited number of user-created or pre-installed methods which are assigned to either individual samples or all samples in the rack. When rack identification is made in the tunnel, the information is transmitted to the Run file which then automatically assigns the appropriate method to the individual sample, or all samples, in the rack.



Racks can accommodate:

- 12 calibrated Quartz Vessels, 50 or 75 ml, or
- 12 Fluoropolymer vessels, 50 or 75 ml

Calibrated Quartz Vessels can be used throughout the sample preparation process (digestion, normalization, analysis) avoiding labor, time and potential contamination in transferring samples. Compared to Fluoropolymer, Quartz Vessels are

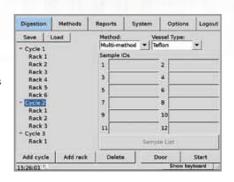
economical, last longer and contribute less potential cross contamination. Fluoropolymer vessels are essential when using

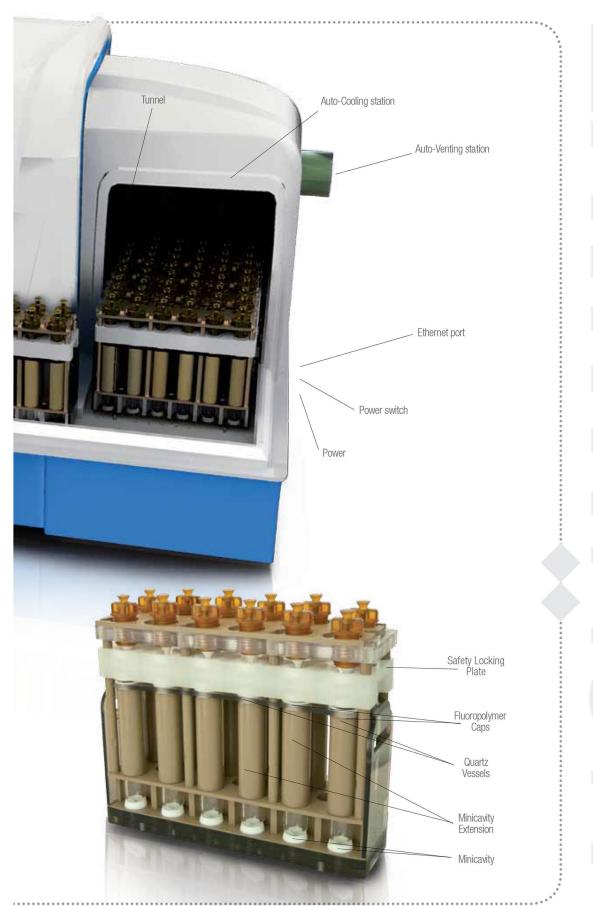
Rack set up is accomplished in 5 simple steps in under a minute:

- I. Insert I to 12 vessels into a rack
- 2. Place a Fluoropolymer Cap on each vessel
- 3. Place the Fluoropolymer Cap liner on each vessel.
- 4. Insert the Safety Cap Plate on the 10 uprights to rest on the Fluoropolymer Caps
- 5. Slide the Safety Locking Plate forward securing the vessels
- 6. Adjust the Safety Caps to touch the Fluoropolymer Caps

The rack is ready for processing!

The functionality of the NOVAWAVE vessels and rack save considerable time compared to other systems and enhance the total sample throughput time through automation while dramatically reducing operator involvement.





## **Features**

#### **SAFETY and PROTECTION**

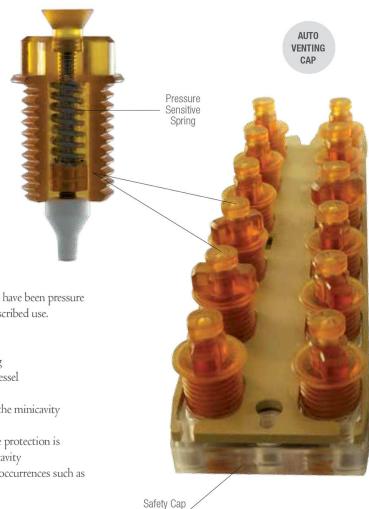
Safety features for both operator and instrument have been employed throughout.

Safety Caps, positioned above each vessel, are set at a predetermined pressure safeguarding against vessel over-pressurization. During a digestion, should the internal pressure in a vessel reach the pre-set value, the Safety Cap releases and the vessel will vent automatically. To prolong their useful life, most exposed instrument and accessory components are Fluoropolymer coated or manufactured with materials resistant to corrosion and acid attack. All pressurized

containers and components involved in pressure vessels have been pressure tested and are rated 3.5 - 4 times greater than their prescribed use.

Safety features include:

- Safety Cap over-pressure detection with auto-venting
- Automatic power shutdown of a minicavity when a vessel is not present
- In the event of tube breakage, power is shutdown to the minicavity in milliseconds
- In the event of a "runaway" sample, over temperature protection is assured with automatic power shutdown to the minicavity
- Safety messages and auto shut down for mechanical occurrences such as blocked doors, etc.



#### **COMMUNICATION**

Sample identification can be uploaded directly to the Rack file via a PC connection or directly linked bar code reader. Sample ID's can be matched with the quartz vessel bar codes if appropriate vessels have been selected.

Reports can be downloaded to a USB flash drive or through the system's Ethernet port to a laboratory computer or LIMS for data processing and storage.

Sample digestion reports include for each sample:

- Rack and Sample I.D.
- Digestion method used
- Sample Weight or Volume
- Temperature vs. time profile
- Maximum temperature achieved

The Ethernet and USB ports can also be used for remote diagnostics and software upgrades.



#### **SPECIFICATIONS**

#### Certifications

CSA, FCC, EMC and CE.









#### **Electrical Requirements**

210-230VAC, 50-60Hz, 25A. Detachable power cord, I.E.C. and UL approved.

#### **Microwave Energy**

2455 MHz, 12x250 Watts, Continuous linear power levels delivered to 12 microwave minicavities under software control using IR temperature sensor feedback.

#### Ports/Printer

USB/ Ethernet.

#### **Overall Instrument Dimensions** (Width x Height x Depth)

Stand Alone: 26.0"x29.5"x24.4" (66cm x 75cm x 62cm) Fully Automated: 64.5"x29.5"x31.0" (164cm x75cm x 79cm)

#### Weight

Stand Alone: 148 lb (67 kg) Fully Automated: 254 lb (115 kg)

#### APPLICATION NOTES LIBRARY

Are you digesting environmental, metallurgical, food, plant or oils samples in your laboratory and not obtaining good results? Our Applications Specialist - Dr. R. Nguyen - may answer your questions and provide insight on how to increase sample throughput, optimize recovery levels or improve your methodologies. At **SCP SCIENCE** we are dedicated to finding a solution to your sample digestion needs.

A growing library of NOVAWAVE application notes is becoming available. Each of the notes demonstrates the ease of use and effectiveness of *NOVAWAVE*. Recent application notes include:

- The Digestion of Bovine Liver
- The Digestion of Polypropylene Plastic
- The Digestion of Soil Samples
- The Digestion of Lead in Paint
- The Digestion of Peach Leaves
- The Digestion of **CONOSTAN** oil based S-21 Standard

Contact your local sales representative or distributor for more information.



### Ordering Information

Two ways to purchase a NOVAWAVE:

#### NOVAWAVE SA

Stand alone Microwave Tunnel Digestion System with software and hardware to digest 12 samples simultaneously. Racks, Vessels and Fluoropolymer cap liners are ordered separately.

#### NOVAWAVE FA

Fully Automated Microwave Tunnel Digestion System with software and hardware to digest up to 168 samples automatically in a single run; includes the Model SA, Transporter with a capacity of up to 14 Racks, Auto-Cooling and Auto-Venting Stations. Racks, vessels and Fluoropolymer caps ordered separately.

**NOVAWAVE** can be purchased as a Stand Alone SA and converted at any time to a Fully Automated FA model by purchasing the Transporter Accessory and additional racks, vessels, Fluoropolymer cap liners and Fluoropolymer caps.

ITEM	DESCRIPTION	QUANTITY	CATALOGUE NUMBER
<i>NOVA<b>WAVE</b></i> SA	Stand Alone SA Microwave Tunnel System, complete with entry/exit platforms	Each	010-600-001
<i>Nova<b>wave</b></i> fa	Fully Automated system complete with Transporter, Auto-Cooling and Auto-Venting stations	Each	010-600-002
Transporter	Transporter with Auto-Cooling and Auto-Venting stations (required to upgrade model SA to FA)	Each	010-600-003
Racks	50 ml Rack includes components to accept 50 ml Fluo- ropolymer or Quartz Tubes (Requires vessels)	Each	010-600-056
Racks	75 ml Rack includes components to accept 75 ml Fluo- ropolymer or Quartz Tubes (Requires vessels)	Each	010-600-076
Vessels	Quartz vessel, 50 ml, calibrated	(Pk/6)	010-600-051
Vessels	Quartz vessel, 75 ml, calibrated	(Pk/6)	010-600-071
Vessels	Fluoropolymer vessel, 50 ml	(Pk/6)	010-600-053
Vessels	Fluoropolymer vessel, 75 ml	(Pk/6)	010-600-073
Support Sleeves	Support Sleeves for 50 ml Fluoropolymer vessels	(Pk/6)	010-600-054
Support Sleeves	Support Sleeves for 75 ml Fluoropolymer vessels	(Pk/6)	010-600-074
Caps	Fluoropolymer caps for Quartz vessels	(Pk/6)	010-600-030
Caps	Fluoropolymer caps for Fluoropolymer vessels	(Pk/6)	010-600-031
Spacer Rack	Required if 14 racks are not ordered	Each	010-600-017
Sample ID	Barcode reader and probe	Each	010-600-034
Rack	Transfer Rack Stand, self-standing	Each	010-600-040
Venting Tool	To manually release the safety cap pressure after digesting samples	Each	010-600-080
Fluoropolymer Cap Liner	To protect safety cap from acid fumes	(Pk/12)	010-600-032

